

**Enplury® 66 K1515 2000P**

**Enplury 66 K1515 2000P** is a 15% glass fibre reinforced polyamide 6.6 with medium stiffness and strength and light inherent color

**Applications:** Mainly components in mechanical engineering

Properties	Test method	Unit	Value	
			d.a.m.	cond.
Tensile modulus (1 mm/min)	ISO 572-1/2	MPa	6,400	3,700
Yield stress <sup>1</sup> /Tensile stress at break (5 mm/min)	ISO 572-1/2	MPa	/140	/80
Elongation at break (5 mm/min)	ISO 572-1/2	%	3.5	12
Flexural modulus (2 mm/min)	ISO 178	MPa	6,100	-
Flexural stress (2 mm/min)	ISO 178	MPa	200	-
Charpy impact strength (23°C)	ISO 179-1/1eU	kJ/m <sup>2</sup>	45	88
Charpy impact strength (-30°C)	ISO 179-1/1eU	kJ/m <sup>2</sup>	43	-
Charpy notched impact strength (23°C)	ISO 179-1/1eA	kJ/m <sup>2</sup>	7	8
Charpy notched impact strength (-30°C)	ISO 179-1/1eA	kJ/m <sup>2</sup>	6	-
Ball indentation hardness (HB 961/30)	ISO 2039-1	MPa	200	-
Melting point (DSC, 10 K/min)	ISO 11357-1/3	°C	262	-
Heat distortion temperature (HDT/A)	ISO 75-2	°C	245	-
Heat distortion temperature (HDT/B)	ISO 75-2	°C	260	-
Flammability acc. UL 94 (1.6 mm)	UL 94	Class	HB	-
Density (23°C)	ISO 1183	g/cm <sup>3</sup>	1.24	-
Content minerals / reinforcement	ISO 1172	-	15	-
Moisture absorption (70°C/62 % r.h.)	ISO 1110	%	2.5 - 2.7	-
Water absorption (23°C/satur.)	ISO 62	%	6.7 - 7.3	-